

Government Of Tamil Nadu

ABSTRACT

Employment and Training-Training wing-Part II Scheme 2004-05- for purchase of CNC Turning Centre Lathe with accessories to Government Industrial Training Institute, Pettai and CAM programming and simulation for CNC turning with PC to 17 other Industrial Training Institutes-orders-issued.

LABOUR AND EMPLOYMENT (S1) DEPARTMENT

G.O.MS.No.247

Dated: 6.8.2004

Read:-

1. From the Commissioner of Employment and Training Ir.No.31330/Plan.3/2003 dated 30.3.2004
2. From the Commissioner of Employment and Training Ir.No.31300/Plan.3/2003-1 dated 12.5.2004

ORDER:

The Commissioner of Employment and Training has submitted a proposal under Part II Scheme for 2004-05 for purchase of CNC Turning Centre Lathe with accessories to Government Industrial Training Institute, Pettai and CAM programming and simulation for CNC Turning with PC to 27 other Industrial Training Institutes, at an ultimate cost of Rs.34.43 lakhs.

2. The Government after careful consideration accept the proposal of the commissioner of Employment and Training under Part II Scheme 2004-05 for purchase of CNC Turning Centre Lathe with accessories to Government Industrial Training Institute, Pettai as detailed in Annexure-I and CAM programming and simulation for CNC turning with PC as detailed in Annexure II to the following 17 Industrial training Institutes.

1. Coonoor
2. Nagercoil
3. Tiruchendur
4. Tuticorin
5. Theni

6. Ariyalur
7. Cuddalore
8. Nagapattinam
9. Virudhunagar
10. Dindigul
11. Karaikudi
12. Ulundurpet
13. Pudukottai
14. Vellore
15. Dharmapuri
16. Erode
17. Mettur Dam

3. Sanction is accorded for a sum of Rs.34.43 lakhs (Rupees thirty four lakhs and forty three thousand only) towards the non-recurring expenditure for the above purpose under Part II Scheme for the year 2004-05.

4. The tender Procedure should be followed while purchasing the machineries and accessories.

5. The expenditure sanctioned in para 2 above shall be debited to the following head of account:-

“2230. Labour and employment.03. Training 101 Industrial Training Institutes II State Plan JE. Modernisation of existing ITIs .19. Machinery and Equipment 01. Purchase.

6. This order issues with the concurrence of Finance Department vide its U.O.No.37532/L&E/2004 dated 11.6.2004.

(BY ORDER OF THE GOVERNOR)

**RAMESH KUMAR KHANNA,
SPECIAL SECRETARY TO GOVERNMENT.**

To

The Commissioner of Employment and Training, Chennai-5

The Accountant General, Chennai-18

The Accountant General, Chennai-18 (by name)

The concerned Treasury Officer- through the Commissioner of Employment and Training, Chennai-5

Copy to:

The Labour and Employment (F2) Department, Chennai-9

The Finance (L&E) Department, Chennai-9

The Finance (BG.II) Department, Chennai-9

SF/SCs.

//forwarded by order//

SECTION OFFICER.

ANNEXURE – I

**PROPOSED ESTIMATE FOR THE INSTALLATION OF XL TURN CNC
SLANT BED BENCH TURNING CENTRE (TRAINER MODEL) FOR
TURNER TRADE IN GOVERNMENT I.T.I., PETTAI.**

Item No	Description	Rate (in rupees)
1.	Model XL Turn CNC Slant Bed Bench Turning Centre with Standard Equipment Auto Door	5,35,000
2.	Accessories Tooling	0
a.	100 mm. Dia 3 jaw self centering chuck	50,000
b.	Set of 5 external turning carbide tool holders with inserts	6,500
c.	(1 No.) Turning & Facing Tool holders, 3 nos. coy Turning Tool Holder (LH,RH,N), 1 No. Threading Tool Holder	20,000
d.	Set of 3 Internal boring carbide tool holders with inserts (2 boring bars + 1 Internal threading)	10,200
e.	Centre drill dia shank dia 8 mm	400
f.	Twist Drill dia 6,8,10&12 mm	2,500
g.	Excise Duty @ 16%	1,01,936
h.	Sales Tax 5%	31,300
3.	Pentium IV PC (with table & Chairs)	75,000
4.	Win XP Operating System	10,000
5.	UPS 625 VA line interactive, 20 mts backup	8,000

Add 5% for escalation price	42,543
TOTAL AMOUNT IN RUPEES	8,93,409

(Or) Rs.8.93 lakhs.

//true copy//

SECTION OFFICER.

ANNEXURE II

ESTIMATE FOR PROVIDING CAM PROGRAMMING AND SIMULATION SOFTWARE FOR TURNER TRADE IN GOVERNMENT ITIs.

Sl.No	Description of item	Qty Required	Unit Rate	Amount in Rs.
1.	Pentium IV processor with pentium motherboard, 512 MB DDR RAM 80 GB HDD, 1.44 MB FDD, 52X CD ROM DRIVE, 15" Color monitor, keyboard, 3 button mouse. 1 Serial port, 1 parallel, 2 Ps2 ports (with Computer table & Operator chair)	1 No	75,000	75,000
2.	Windows XP Preloaded with recoverable CD Media	1 No	10,000	10,000
3.	Cam Programming and Simulation for Turning software	1 No	49,000	49,000
4	UPS line interactive 625 VA with 20 minutes backup, using SMF batteries	1 No	8,000	8,000
5.	Interface cable with necessary connectors	1 set	1,000	1,000

Add 5% for escalation in price 7,150

TOTAL ESTIMATE AMOUNT in Rs. 1,50,150 or Rs.1.50 lakhs X 17=25.50 lakhs

//true copy//

SECTION OFFICER.